

III Year B.Tech. EEE – II Semester

23A02603b	PROGRAMMABLE LOGIC CONTROLLERS (Professional Elective-II)	L	T	P	C
		3	0	0	3

Course Objectives:

- The student will be able to:
- Understand the basic functions and types of PLCs, Easy Veep software, its applications
- Understand Classification of PLCs and applications
- Design PLC Programming for various applications
- Analyze PLC Troubleshooting aspects

Course Outcomes:

At the end of the course, the student will be able to:

CO1: Understand different types of PLCs, Its classification and the usage of Easy Veep software- L2

CO2: Analyze the hardware details of Allen Bradley PLC -L3

CO3: Design PLC Programming for various applications – L5

CO4: Apply PLC programming concepts in different fields of Science and Technology -L4

CO5: Develop Instruction using ADD and SUB functions, UP and Down counters – L5

UNIT I**Introduction to PLCs:**

Basic functions of PLCs, Mechanical relays versus PLC, Different types of PLC's – Allen-Bradley – Micrologix: ML1000, ML1100, SLC500, Compact Logix, Mitsubishi FX series, HMI's, Processor and I/O cards

UNIT II**PLC Computational Tool:**

Introduction to Easy Veep software, Link between mechanical, electrical and programming documentation, Logic diagrams, Flip-Flop Logic, M8000, M8001 internal bits interpretation, Binary code, data table, manipulation and search engine in Mitsubishi environment Communication between PC and PLC, Communication between PC and HMI, PLC and HMI Serial Local network, Introduction to SLC500

UNIT III**PLC Development:**

PLC software and applications, Boolean algebra – understanding binary code, ADD and SUB functions, UP and Down Counters, Introduction to k1Y0, MOV function, CPR and ZCP functions, SHWT and SHRD instructions, Introduction to Absolutely Drum Instruction. Allen Bradley PLC: Introduction to Rockwell Software, Hardware focus, Hardware considerations (Field wiring, Master Control Relay, VFD), Basic programming and applications, Cascade control – subroutine, Different programs.

UNIT IV

PLC Programming:

Programming instructions: Instructions and binary interpretation, Bit Instruction, Timers and counters, Comparison instructions, Programming Instructions - Math instructions, Move and Logical Instructions, Discussions of programming, communications for PLC-Robotic arm, Exercise of setup and monitoring.

UNIT V

Applications:

Analog and Digital parameters by using SLC5/03-VFD-Panel Mate series 1700, Practical Troubleshooting, troubleshooting technique, Control system stability and tuning basics. Applications: Process to rewind, test, and integrate with extrusion process for wiring and fibre optic industries, Food industry – yeast, flour distribution and control. Process Medical equipment Industry – Gas analyzer, Leak tester (using CO₂), plastic wrapping machines etc.

Textbooks:

1. Automating manufacturing systems with PLCs by Hugh Jack, 2010.
2. PLC Hand Book (Automationdirect Siemens)

Reference Books:

1. Programmable Logic Controllers by R. Bliesener, F Ebel, Festo. Didactic publishers, 2002.
2. Programmable Logic Controllers by W. Bolton, 4th Edition, Newnes, 2006.
3. Introduction to PLCs by Jay F. Hooper, 2nd Edition, Carolina Academic Press, 2006.

Online Learning Resources:

<https://nptel.ac.in/courses/108105088>